

# 6000 WB URETHANE GL

PRODUCT CODE: 005-6000U

## 2K Water Based Urethane (Low Odor)

### PRODUCT DESCRIPTION

**6000 WB Urethane GL** is a high solids, two-component water based aliphatic polyurethane. This high performance material has excellent hardness, abrasion resistance, hot tire resistance, gloss and chemical resistance. A low VOC, low odor system with multiple uses.

### BENEFITS/FEATURES

- ◆ Excellent abrasion and wear
- ◆ Non-Yellowing, UV resistance
  - ◆ Hot tire resistance
  - ◆ Low Odor

### RECOMMENDED APPLICATIONS

**6000 WB Urethane GL** is recommended for priming properly prepared concrete or masonry surfaces in commercial, retail, and high traffic areas. Excellent for wall and floor coatings, institutional coatings and heavy duty maintenance coatings.

### TECHNICAL INFORMATION

Abrasion Resistance.....38 - 40 mg loss <small>(Tabler Index, ASTM 4060-81, CS-17 Abrasion Wheel, 1000 gram load)</small>	Mix Ratio (a/b volume).....2 to 1
Gloss 60° .....88	Coverage (3-4 mils dft.).....200 - 300 sq. ft./ga
Flexibility (1/8" Mandrel).....Pass	Pot Life... (higher temperatures shorten pot life).....30-45 minutes
Pendulum Hardness, sec. (ASTM D-4336).....175	Dry Time-Set to Touch (50% R.H. @ 72° F).....5 - 6 hours
Water Resistance.....Excellent	Dry Time-Recoat (50% R.H. @ 72° F).....12 hours
Solids % Weight (Federal Spec. TTP-141B).....55%	Dry Time-Light Traffic (50% R.H. @ 72° F).....18 hours
Density lbs/Ga. (Federal Spec. TTP-141B).....8.83	Dry Time-Full Cure (heavy traffic) (50% R.H. @ 72° F).....7 days
VOC .....100 grams per liter	<b>Application temperature.....55-90° F with relative humidity below 75%</b>

### CHEMICAL RESISTANCE

Urine.....No Effect	10% Sodium Hydroxide.....No Effect
Blood.....No Effect	50% Sodium Hydroxide.....No Effect
Brake Fluid.....No Effect	25% Sulfuric Acid.....No Effect
Xylene.....No Effect	25% Acetic Acid.....No Effect
Gasoline.....No Effect	20% Nitric Acid.....No Effect
Skydrol B-4.....No Effect	10% Hydrochloric Acid.....No Effect
Ethylene Glycol.....No Effect	** A chemical exposure test should always be performed
MEK.....Film Softened	prior to application to ensure satisfactory resistance.

### PRODUCT STORAGE

Store product in an area so as to bring the material to room temperature within the recommended application temperature range before applying. Long term storage should be between 60 and 90 degrees F. Keep from freezing.

### SHELF LIFE

**6000 WB Urethane GL** has a shelf life of at least one year in it's original, sealed, unopened container.

### PACKAGING

**6000 WB Urethane GL** is packaged in 3 gallon and 15 gallon kits.

# SURFKOAT™

### SURFACE KOATINGS, INC.

134 Davis St. Portland, TN 37148  
 Phone: (615) 323-9461 Fax: (615) 323-9816  
 Visit us online at: [www.SurfKcoat.com](http://www.SurfKcoat.com)

EPOXIES, URETHANES, ETC. 6000 WB URETHANE GL

## INSTRUCTIONS FOR USE

**SURFACE PREPARATION:** For a thin film build system (2-3 mils) we suggest either mechanical scarification, acid etching (and then neutralize to 7 PH), or diamond grinding until an appropriate profile is accomplished. To ensure adequate adhesion, the substrate must be primed with an epoxy primer such as our **1040 Bond Coat**, be free of all dirt, oil, dust, and foreign contaminants and applied within the recommended recoat time of the primer used. Prior to application of the primer a test should be made to determine that the concrete has an acceptable vapor barrier. This can be done by placing a 4' X 4' plastic sheet on the substrate and completely taping down the edges. If after 24 hours, the substrate is still dry below the plastic sheet, then the substrate does not show signs of eventual hydrostatic pressure problems that may later cause loss of adhesion. Adhesion tests are recommended prior to using.

**PRODUCT MIXING:** Pour a full pre-packaged kit of 2 parts of Part A to 1 part of Part B together and mix well with slow speed mixing equipment such as a jiffy mixer until the material is thoroughly mixed and homogenous. Water Based two part systems need to be mixed well for adequate cure and a streak free finish.

**PRODUCT APPLICATION:** Apply the mixed material by brush or roller to a primed surface with a 3/8" nap - 3/4" nap shedless roller cover at a rate of 4 - 6 wet mils within the usable pot life time frame, as well as the recommended temperature and relative humidity guidelines listed in the Technical Information section. If continuous outgassing in the concrete is causing bubbles, re-roll the material using a cross rolling method before the material cures to reduce or eliminate air entrapment. If the material becomes thick while applying and sticking to the roller, stop applying and discard the mixed material. At this point it has reached the end of the usable pot life. While applying keep a wet edge to prevent roller marks. It is recommended to work in sections usually using control joints as dividers to ensure proper application results. Do not allow to Puddle! Remove any excess material in joints or low impressed areas. Puddled areas may not cure adequately and may cause blush or a white haze. If recoating after 24 - 36 hours (temperature depending) a light sanding using a fine sanding screen may be needed to ensure adequate inner coat adhesion.

**PLEASE NOTE:** Applying 6000 WB Urethane GL outside of the suggested parameters may result in job failure. It is always recommended to test the product in a small, inconspicuous area (on the same concrete substrate) for desired results prior to application. Coverage rates may vary for all coatings and substrates depending on porosity, density, texture etc.

## CLEAN-UP

Use MEK or Acetone. Dispose of containers in accordance with local and federal regulations.

## PRODUCT REMOVAL

Dried, cured urethane may be removed with a commercial stripper, but recommended removal is by way of mechanical means, including sanding, shot blasting, etc.

## PRECAUTIONS AND LIMITATIONS

- ▶ All new concrete must be cured for at least 28 days prior to application.
- ▶ Coverage rates depend upon many conditions including application method, surface porosity, applicator, ect.
- ▶ **6000 WB Urethane GL** should be applied in thin coats. Do not puddle.
- ▶ Be aware that this product may be slippery when wet. Anti Slip additives may be needed to reduce surface slip hazards.
- ▶ **6000 WB Urethane GL** may darken the surface of many new and existing concrete substrates. Test prior to use.
- ▶ Physical properties listed on this technical data sheet are typical values not specifications.

•• If applying over an existing coating, proper adhesion and compatibility tests are essential. In this application the substrate preparation, application, performance and all other liabilities are strictly the end users responsibility. Surface Koatings, Inc. offers no guaranty, warranty or other claims to the success or results of the job in this circumstance.

## SPECIAL NOTES

Please consult Material Safety Data Sheet (MSDS) and read Warranty information prior to use. This information can be requested by contacting customer service at 615-323-9461.

**SURFKOAT™**

### **SURFACE KOATINGS, INC.**

134 Davis St. Portland, TN 37148  
Phone: (615) 323-9461 Fax: (615) 323-9816  
Visit us online at: [www.SurfKcoat.com](http://www.SurfKcoat.com)